

RF2



Maximum pressure 20 bar
Flow rates to 455 l/min

Filter housing (Materials)

- Filter body: Aluminium
- Cover: Nylon
- Valve: Nylon - Steel
- Anti-Emptying valve: Steel

Pressure

- Working pressure: 20 bar

Temperature

- From -25 °C to +110 °C

Bypass valve

- Opening pressure 1,75 bar \pm 10%

Δp Elements type

- Series CU elements: 10 bar
- Oil flow from inside to outside.

Seals

- Standard NBR series A
- Optional FPM series V

Weights (kg)

- RF2 250 2,6
- RF2 350 2,8

Volumes (dm³)

- RF2 250 2,0
- RF2 350 2,0

Compatibility (to ISO 2943)

- Housings compatible with:
Mineral oils, synthetic fluids.
Aqueous emulsions, water and glycol.
- The filter elements are compatible with:
Mineral oils, synthetic fluids.
Aqueous emulsions, water and glycol
(series W required).
- NBR seals series A, compatible with:
Mineral oils, synthetic fluids.
Aqueous emulsions, water and glycol.
- FPM seals V series, compatible with:
Synthetic fluids type HS-HFDR-HFDS-HFDU

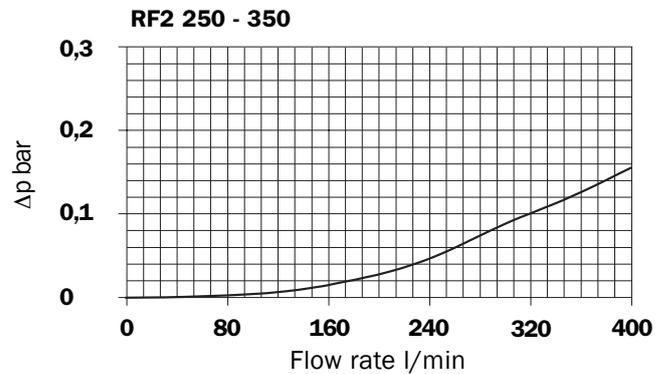
Recommended maximum flow rate

- Pressure drop of filter assembly equal to Δp 0,5 bar.
- Oil kinematic viscosity 30 mm²/s (cSt).
- Density 0,86 kg/dm³.

Filter housings Δp pressure drop

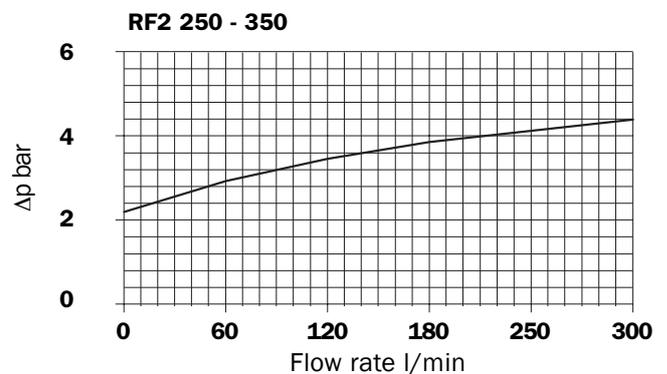
The curves are plotted utilising mineral oil with density of 0.86 kg/dm³ to ISO 3968.

Δp varies proportionally with density.



Valves

Bypass valve pressure drop



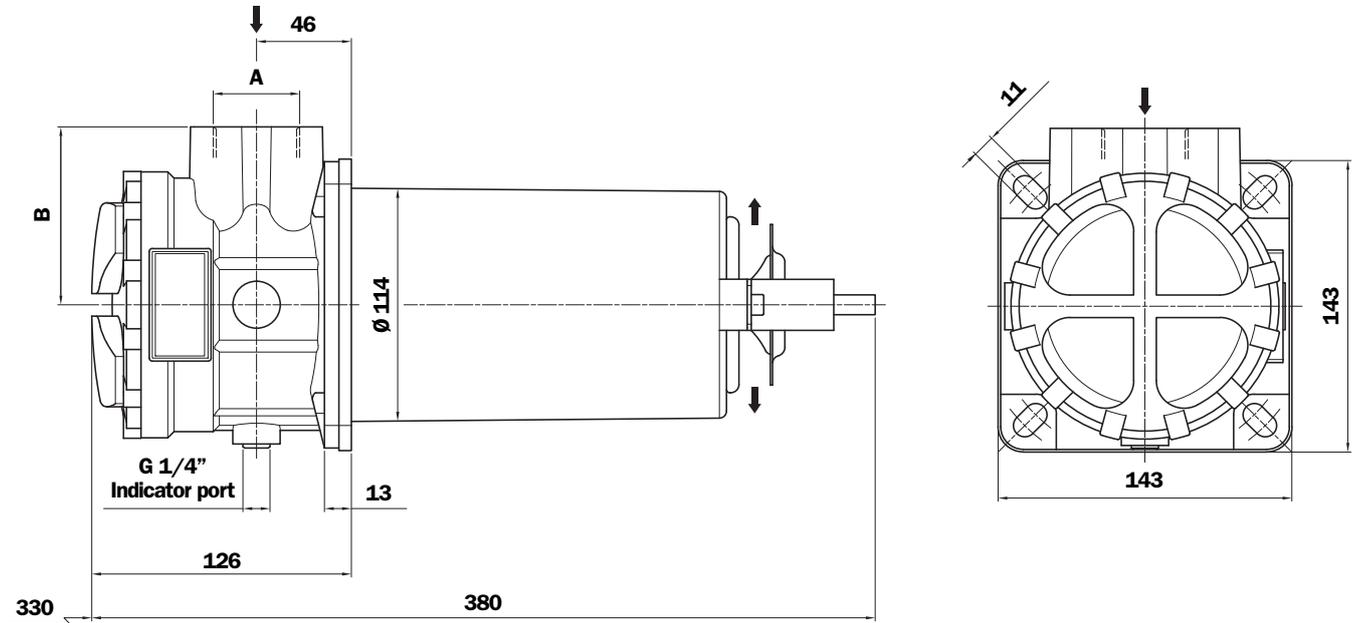
Filtration

Length	A03	A06	A10	A16	A25	P10	P25	M25 - M60 - M90
RF2 250 - 350	1	143	178	270	300	350	350	350

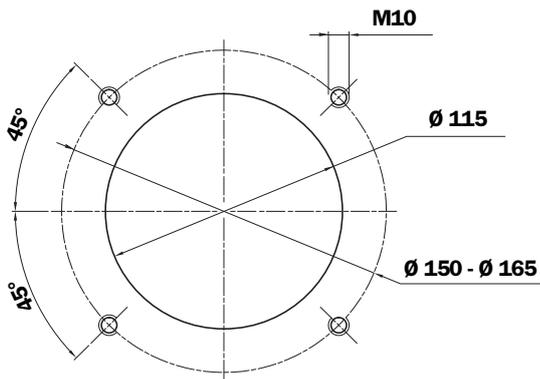
Flow rate l/min

Dimensions

RF2 250



Holes on the tank



Thread connections

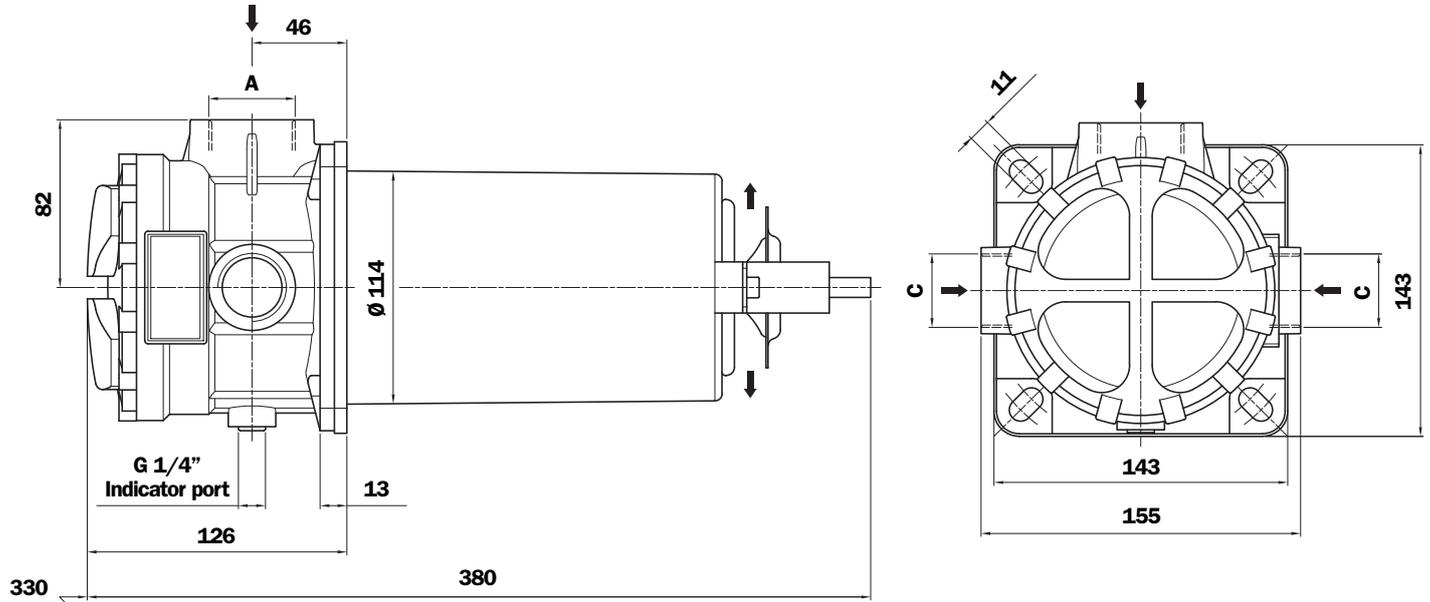
Type	A	B
G1	G 1 1/2"	82
G2	1 1/2" NPT	82
G3	SAE 24 - 1 7/8" - 12 UN	82
G4	G 1 1/4"	82
G5	1 1/4" NPT	82
G6	SAE 20 - 1 5/8" - 12 UN	82
G7	G 1"	82
G8	1" NPT	82
G9	SAE 16 - 1 5/16" - 12 UN	82

Flange connections*

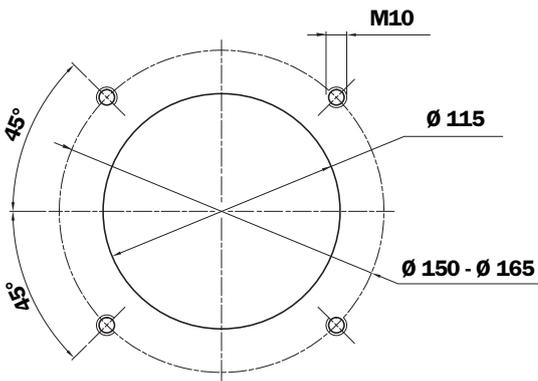
Type	A	B
F1	1 1/2" SAE 3000 psi/M	87
F2	1 1/2" SAE 3000 psi/UNC	87

*Connections table "DN - SAE flange" see page 5

RF2 350



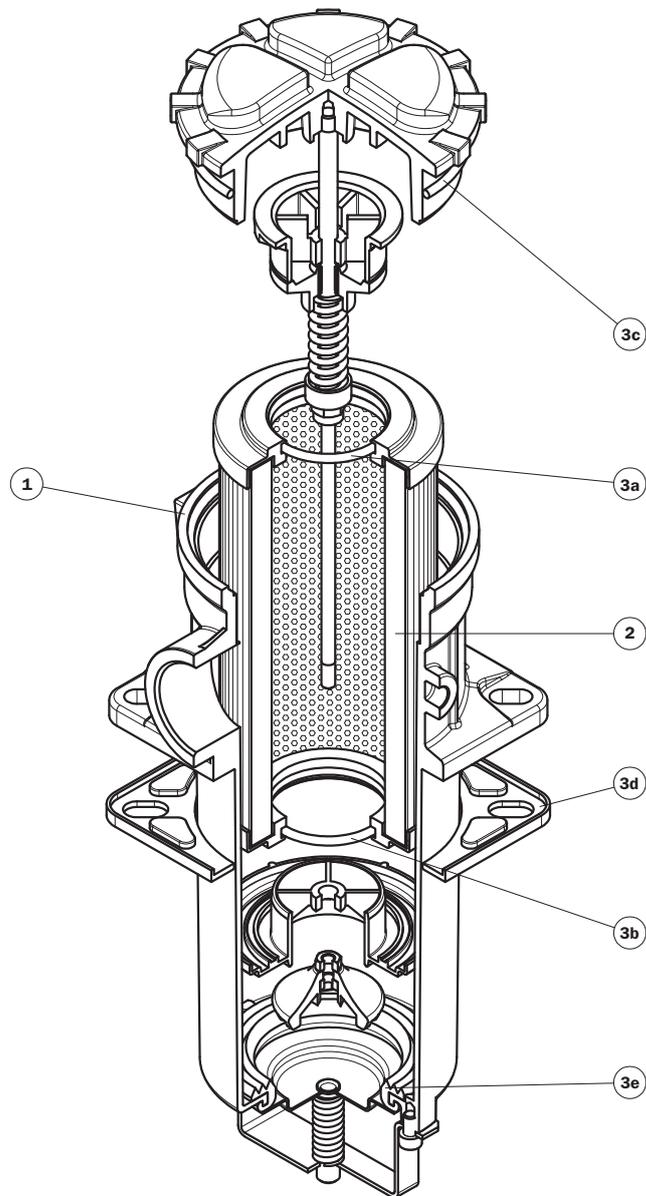
Holes on the tank



Thread connections

Type	A	C
G1	G 1 1/2"	G 1"
G3	SAE 24 - 1 7/8" - 12 UN	SAE 16 - 1 5/16" - 12 UN

Spare parts



Item	Description	Q.ty	FILTER Series RF2 250 - 350	
1	Filter assembly	1	See order table	
2	Filter element	1	See order table	
3	Seal Kit	1	NBR 02050586	FPM 02050587
3a	Filter element top seal	1	O-R Metric Ø 50 x 4	
3b	Filter element bottom seal	1	O-R Metric Ø 50 x 4	
3c	Cover seal	1	O-R Metric Ø 113 x 4	
3d	Head seal	1	01026595	01026596
3e	Valve seal	1	01026209	01026210

Ordering information RF2

Filter assembly RF2

Example: RF2

1	2	3	4	5	7
<input type="text"/>					
350	A	G1	B	A25	P01

Filter element CU

Example: CU

1	5	6	7
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
250	A25	N	P01

1 - Style

Filter	Filter element
<input type="text" value="250"/>	<input type="text" value="250"/>
<input type="text" value="350"/>	<input type="text" value="250"/>

2 - Filter seals & Treatment

<input type="text" value="A"/>	NBR
<input type="text" value="V"/>	FPM
<input type="text" value="W"/>	NBR, Filter body anodized. Filter element compatible with fluid HFA, HFB, HFC (only for filter element type Axx and Mxx)
<input type="text" value="Z"/>	FPM, Filter body anodized. Filter element compatible with fluid HFA, HFB, HFC (only for filter element type Axx and Mxx)

3 - Connections

RF2 250

Type	A
G1	G 1 1/2"
G2	1 1/2" NPT
G3	SAE 24 - 1 7/8" - 12 UN
G4	G 1 1/4"
G5	1 1/4" NPT
G6	SAE 20 - 1 5/8" - 12 UN
G7	G 1"
G8	1" NPT
G9	SAE 16 - 1 5/16" - 12 UN
F1	1 1/2" SAE 3000 psi/M
F2	1 1/2" SAE 3000 psi/UNC

RF2 350

Type	A	C
G1	G 1 1/2"	G 1"
G3	SAE 24 - 1 7/8" - 12 UN	SAE 16 - 1 5/16" - 12 UN

4 - By-pass valve

<input type="text" value="B"/>	1.75 bar
<input type="text" value="E"/>	3 bar

5 - Filter element

<input type="text" value="A03"/>	Inorganic microfibre 3 μ	} Absolute filtration βx(c) ≥ 1000
<input type="text" value="A06"/>	Inorganic microfibre 6 μ	
<input type="text" value="A10"/>	Inorganic microfibre 10 μ	
<input type="text" value="A16"/>	Inorganic microfibre 16 μ	
<input type="text" value="A25"/>	Inorganic microfibre 25 μ	
<input type="text" value="M25"/>	Wire mesh	} Nominal Filtration
<input type="text" value="P10"/>	Resin impregnated paper	} Nominal Filtration
<input type="text" value="P25"/>	Resin impregnated paper	

6 - Filter element seals

<input type="text" value="N"/>	NBR
<input type="text" value="V"/>	FPM
<input type="text" value="W*"/>	NBR (only for filter element type Axx and Mxx)
<input type="text" value="Z*"/>	FPM (only for filter element type Axx and Mxx)

7 - Option

<input type="text" value="P01"/>	MP Filtri standard
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* **Compatible with fluid HFA, HFB, HFC**

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